



for a greener tomorrow

FACTORY AUTOMATION

MELSEC iQ-F SERIES

Simple Motion Control for reliable positioning solutions



- Excellent performance and cost effectiveness
- Advanced motion control for up to 8 axis via SSCNETIII/H
- Various control functions available including advanced synchronous control, mark detection function or CAM auto generation
- Simple and smart system installation

Simple Motion – reliable, accurate and easy



The Simple Motion module is part of the MELSEC iQ-F series, which stands for an innovative concept with outstanding performance and superior drive control

Motion control for the MELSEC iQ-F series

For the MELSEC iQ-F series Mitsubishi Electric offers the new FX5-40SSC-S 4-axis and FX5-80SSC-S 8-axis Simple Motion modules. They complement the built-in positioning function of the MELSEC iQ-F base unit. Similar to positioning modules, these Simple Motion modules are capable of a wide range of high-precision controls, such as positional control, advanced synchronous control, cam control and speed and torque control with setup of even complex motion control functions being done easily by parameters and programming.

Impressive functions on a small footprint

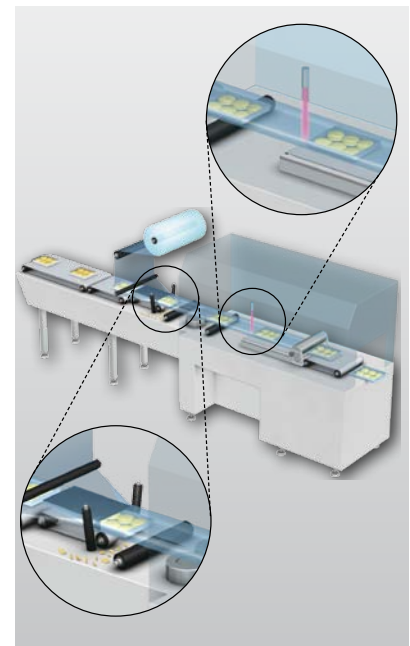
The standard encoder signal interface and high-speed inputs for mark detection, for example, enable the system to be used in classical serial machines such as packaging and bottling lines or palletising systems without fitting additional optional modules. A function for automatically calculating the cam data for a rotary cutter application simply by entering the product length and the synchronization width is also included.

Various applications such as XY tables and sealing systems can easily realized

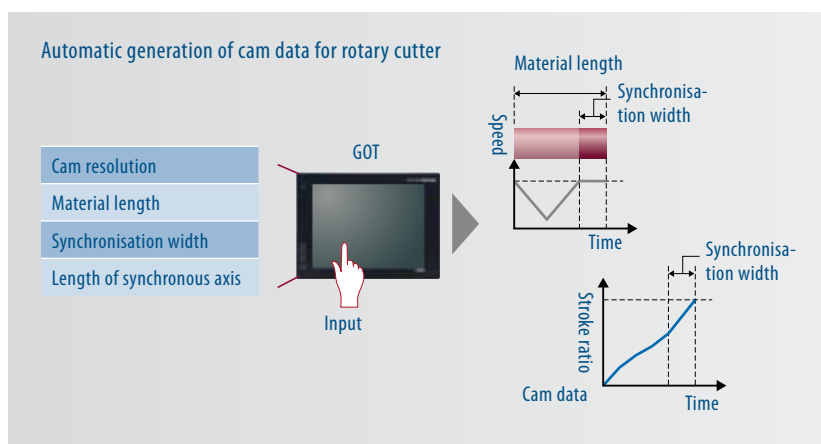
using the positioning functions, which include linear interpolation (up to 8 axis), circular interpolation (max. two axes) and path control.

Easy motion control

Automatic operation can be easily achieved by entering position addresses, speeds etc. via the sequence program. Powerful additional functions such as M-Code, jump functions, step mode and target address change functions are also available.



Synchronisation control with synchronous encoder



Speed and torque control can be used for tension control applications such as winding and unwinding. The control system can be switched between "position control", "speed and torque control" and "position control". This makes it possible to continue to maintain a position with absolute position coordinates even after the control system has been switched over.

Synchronisation and cam functions can be combined in one system when synchronized control is required.

Simple programming

The motion modules are programmed with the GX Works3 software package using standardised PLCopen® function tools. All data can be easily generated by means of special auxiliary functions such as automatic speed calculation, off-line simulation and automatic calculation of auxiliary arcs. Programming and debugging can be easily carried out from your desk using a PC.

All you need is the FX5-40SSC-S or FX5-80SSC-S module and a MELSEC iQ-F base unit. Neither the servo motors nor the servo amplifiers need to be connected for programming and testing. This considerably increases efficiency during setup and fault finding.

High-speed SSCNETIII/H

SSCNETIII/H is a high-speed motion network which has been developed by Mitsubishi Electric based on optical communication. It enables full-duplex communication with transmission speeds of up to 150 MB/s and a guaranteed bus cycle time of 0.44 ms.



Easy synchronous control parameter settings



Structure of a system configuration comprising servo amplifiers and servo motors together with an MELSEC iQ-F PLC-CPU.

The use of fibre optic cables makes communication fully resistant to electrical interference. SSCNETIII/H users therefore benefit in the form of greater reliability and more flexibility, as the fibre optic cables can be laid anywhere – even next to powerful electric motors.

Mitsubishi Electric servo amplifiers which are compatible with SSCNETIII/H can be combined in one system and support various servo motors for a wide range of applications.



The compact modular MELSEC iQ-F series

The MELSEC iQ-F

The Mitsubishi MELSEC-F series has been reborn as the MELSEC iQ-F series, offering enhanced high speed bus, expanded built-in functions, advanced SSCNETIII/H support and improved engineering environment. Program and parameters are also set with the GX Works3 engineering software.

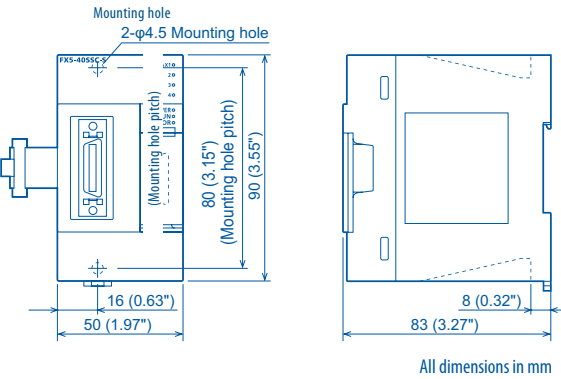
The base units are equipped with innovative processors and are designed for international use, operating on 100/240 V AC or 24 V DC. They are available with 32, 64 and 80 I/Os with either relay or transistor outputs. All base units are expandable up to 256 I/Os with expansion modules or up to 512 remote I/Os via suitable networks (CC-Link, CC-Link IE Field, Ethernet and Profibus).

The MELSEC iQ-F series is the result of the consistent development of the MELSEC FX3 series and offers outstanding performance. Mitsubishi Electric pioneered the compact PLC over thirty years ago and claims market leadership in the compact PLC sector with over sixteen million controllers sold.

Specifications

SPECIFICATIONS		FX5-40SSC-S	FX5-80SSC-S
Number of controllable axes		up to 4	up to 8
Interpolation functions		Linear interpolation for up to 4 axes, circular interpolation for 2 axes	
Output type		SSCNETIII/H	
Output signal		Bus	
Drives		MR-JE-B/MR-J4-B/MR-J4W2-B/MR-J4W3-B servo amplifier range and FR-A800 frequency inverter series (over SSCNETIII/H)	
Operation cycle		0.888, 1.77 ms	
Synchronous control	Input axis	Servo input axis, synchronous encoder axis, command generation axis	
	Output axis	Cam axis (up to 4 axis)	Cam axis (up to 8 axis)
Positioning	Method	PTP (Point To Point) control, Trajectory control (linear and arc), speed control, speed-position switching control, position-speed switching control, speed-torque control	
	Acceleration/deceleration control	Trapezoidal acceleration/deceleration, S-curve acceleration/deceleration	
	Compensation	Backlash compensation, electronic gear, near pass function	
	HPR method	Proximity watch-dog method, count method 1, count method 2, data set method, scale home position signal detection method.	
Home Position Return (HPR)	Fast HPR control	Available	
	Auxiliary functions	HPR retry, Home position shift	
Number of positioning data		600 per axis (can be set with GX Works3 or PLC program)	
External input signals	Encoder	Digital inputs(4 points), EMI (1point)	
	Input	A/B phases (multiplication by4/2/1), PULSE, SIGN	
Cam function	Output axis	up to 4 cam axis	up to 8 cam axis
	Number of cams	up to 64 (depending on memory capacity, cam resolution and number of coordinates)	
	Cam data type	Stroke ratio data type, coordinate data type	
	Cam auto generation	for rotary cutter	
Mark detection	function	Regular mode, specified number of detection mode, ring buffer mode	
	signal	up to 4 points	
	setting	16 settings	

Dimensions



European Offices

Mitsubishi Electric Europe B.V. D-40882 Ratingen Phone: +49 (0)2102 / 486-0	Germany	Mitsubishi Electric (Russia) LLC 52, bld. 1 Kosmodamianskaya emb. RU-15054 Moscow Phone: +7 495 / 721 2070	Russia
Mitsubishi Electric Europe B.V. Radická 751/113e Avenue Business Park CZ-158 00 Praha 5 Phone: +420 251 551 470	Czech Rep.	Mitsubishi Electric Europe B.V. Carretera de Rubí 76-80 Apdo. 430 E-08190 Sant Cugat del Valles (Barcelona) Phone: +34 (0) 93 / 5653131	Spain
Mitsubishi Electric Europe B.V. 25, Boulevard des Bouvets F-92741 Nanterre Cedex Phone: +33 (0)1 / 55 68 55 68	France	Mitsubishi Electric Turkey Elektronik Ürünleri A.Ş. Turkey Fielevägen 8 SE-22736 Lund Phone: +46 (0) 8 625 10 00	Sweden
Mitsubishi Electric Europe B.V. Viale Colfoni 7 Palazzo Sino I-20864 Agrate Brianza (MB) Phone: +39 039 / 60 53 1	Italy	Mitsubishi Electric Turkey Elektronik Ürünleri A.Ş. Turkey Serifali Mahallesi Nispeti Sokak No:5 TR-34775 Ümraniye-İSTANBUL Phone: +90 (216) 969 25 00	Turkey
Mitsubishi Electric Europe B.V. Westgate Business Park, Ballymount IRL-Dublin 24 Phone: +353 (0)1 4198800	Ireland	Mitsubishi Electric Europe B.V. Travelers Lane UK-Hatfield, Herts. AL10 8XB Phone: +44 (0)1707 / 28 87 80	UK
Mitsubishi Electric Europe B.V. Nijverheidsweg 23C NL-3641RP Mijdrecht Phone: +31 (0) 297 250 350	Netherlands	Mitsubishi Electric Europe B.V. Dubai Silicon Oasis United Arab Emirates - Dubai Phone: +971 4 3724716	UAE
Mitsubishi Electric Europe B.V. ul. Krakowska 50 PL-32-083 Balice Phone: +48 (0) 12 347 65 00	Poland		

Representatives

GEVA Wiener Straße 89 A-2500 Baden Phone: +43 (0)252 / 85 55 20	Austria	Electrobit OÜ Pärnu mnt. 163B EST-11317, Tallinn Phone: +372 6518 140	Estonia	ALFATRADE Ltd. 99, Paola Hill Malta-Paola PLA 1702 Phone: +356 (0)21 / 697 816	Malta	OMNI RAY AG Im Schöni 5 CH-9600 Dübendorf Phone: +41 (0)44 / 802 28 80	Switzerland	CEG LIBAN Cebaco Center/Block A Autostrade DORA Lebanon-Beirut Phone: +961 (0)1 / 240 445	Lebanon
OOO TECHNIKON Prospect Nezavisimosti 177-9 BY-220125 Minsk Phone: +375 (0)17 / 393 1177	Belarus	UTU Automation Oy Pelantie 37 FIN-28400 Oulva Phone: +358 (0)207 / 463 500	Finland	INTERHIS SRL bld. Isolan 23/1 MD-2060 Kishinev Phone: +373 (0)22 / 66 4242	Moldova	CSC - AUTOMATION Ltd. 4 B. Yevhenia Sverstkyia Str. UA-02002 Kiev Phone: +380 (0)44 / 494 33 44	Ukraine	ADROIT TECHNOLOGIES 20 Waterford Office Park 189 Wilkoppen Road ZA-Fourways Phone: +27 (0)11 / 658 8100	South Africa
INEA RBT d.o.o. Stepne 11 SI-1000 Ljubljana Phone: +386 (0)1 / 513 8116	Bosnia and Herzegovina	UTEKO A.B.E.E. 5, Mavrogenous Str. GR-18542 Piraeus Phone: +30 (0)211 / 1206-900	Greece	Fonseca S.A. R. João Francisco do Casal 87/89 PT-3801-997 Aveiro, Esqueira Phone: +351 (0)234 / 303 900	Portugal	ILAN & GAVISH Ltd. 24 Shenkar St., Kiryat Arze IL-49001 Petah-Tikva Phone: +972 (0)3 / 922 18 24	Israel		
AKHIONAT 4, Andrei Lipachev Blvd., PO Box 21 BG-1756 Sofia Phone: +359 (0)2 / 817 6000	Bulgaria	MELTRADE Kft. Fertő utca 14. HU-1107 Budapest Phone: +36 (0)1 / 431-9726	Hungary	Sirius Trading & Services Aleea Lacul Morii Nr. 3 RO-060841 Bucuresti, Sector 6 Phone: +40 (0)21 / 430 40 06	Romania	GIRIT CELADON Ltd. 12 Hraomanut Street IL-42505 Netanya Phone: +972 (0)9 / 863 39 80	Israel		
INEA CR Lisovska 4 a HR-10000 Zagreb Phone: +44 (0)1707 / 28 87 80	Croatia	TOO Kazpromavtomatika Ul. Zhambyla 38 KAZ-100017 Karaganda Phone: +7 7212 / 50 10 00	Kazakhstan	INEA SR d.o.o. Ul. Karadzija 12/217 SER-11300 Smederevo Phone: +386 (026) 461 54 01	Serbia	SHERP MOTION TECHN. Ltd. Rahov Hornerkova 19 IL-58851 Holon Phone: +972 (0)3 / 559 54 62	Israel		
AutoCont C.S. S.R.O. Kafkova 1853/3 CZ-702 00 Ostrava 2 Phone: +420 595 691 150	Czech Republic	OAK Integrator Products SIA Ritauskas iela 23 LV-1058 Riga Phone: +371 67842280	Latvia	SIMAP SK Dolná Pažite 603/57 SK-911 06 Trenčín Phone: +421 (0)32 743 04 72	Slovakia				
HANS FOLSGAARD A/S Theilgaards Torv 1 DK-4600 Køge Phone: +45 45320 8600	Denmark	Automatikos Centras, UAB Neries krantinė 14A-101 LT-48397 Kaunas Phone: +370 37 262707	Lithuania	INEA RBT d.o.o. Stepne 11 SI-1000 Ljubljana Phone: +386 (0)1 / 513 8116	Slovenia				

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Mitsubishi Electric Europe B.V.

FA - European Business Group
Mitsubishi-Electric-Platz 1
D-40882 Ratingen Germany
Tel.: +49(0)2102-4860 Fax: +49(0)2102-4861120
info@mitsubishi-automation.com
https://eu3a.mitsubisielectric.com

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